

Work Order ID 68281

Monday, April 11, 2011 12:34:20 PM



Page 1

Item ID: D2732-030

Accept



Setup Start



Revision ID:

Stop



Item Name: Rubber Cushion

Start Date: 4/11/2011 Start Qty: 32.00



Cust Item ID:

Required Date: 4/11/2011 Req'd Qty: 32.00



Customer:

Reference:

Approvals:

Process Plan: MFDate: 11-04-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2732	Rev B1								
100		0.00							
Packaging	Memo	0.00							
Packaging	Cut as per dwg								
110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location: <u>409</u>	0.00							
Packaging	Memo	0.00							
Packaging									

7 m. 11/04/11

SB 11/04/11

(32x)

11/4/11 (32)

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

4/11/11

Picklist Print

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Work Order ID: 68281



Parent Item: D2732-030



Parent Item Name: Rubber Cushion


Start Date: 4/11/2011

Required Date: 4/11/2011

Start Qty: 32.00

Required Qty: 32.00

Comments: IPP Rev:A 10.11.02 as per revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2732  Rubber Extrusion		Manufactured	No			100	f	345.0000	0.25	8.421053			



SB 11/6/11

Location

Loc Qty

Loc Code

ST410

345

64283

345

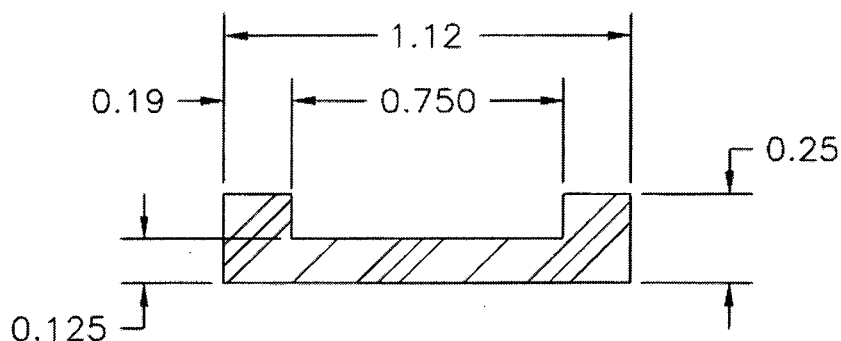
8.42



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2732	REV. B SHEET 1 OF 1
DATE 98.03.05		TITLE RUBBER EXTRUSION	SCALE 2:1
A	97.12.04	NEW ISSUE	
B	98.03.05	BLACK WAS WHITE	
BI	<i>#LP</i> 02.05.23	ADD POSSIBLE SUPPLIER	

RELEASED
98/03/06 KE

#68281



D2732-050 RUBBER CUSHION
LENGTH

EG: 3.5 LONG: D2732-035
10 LONG: D2732-100

MATERIAL: NEOPRENE BLACK 50 DUROMETER
NOTE: ALL DIMENSIONS ARE IN INCHES
TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED



POSSIBLE SUPPLIER: ACCURATE RUBBER P/N 110750003